

FIG 1

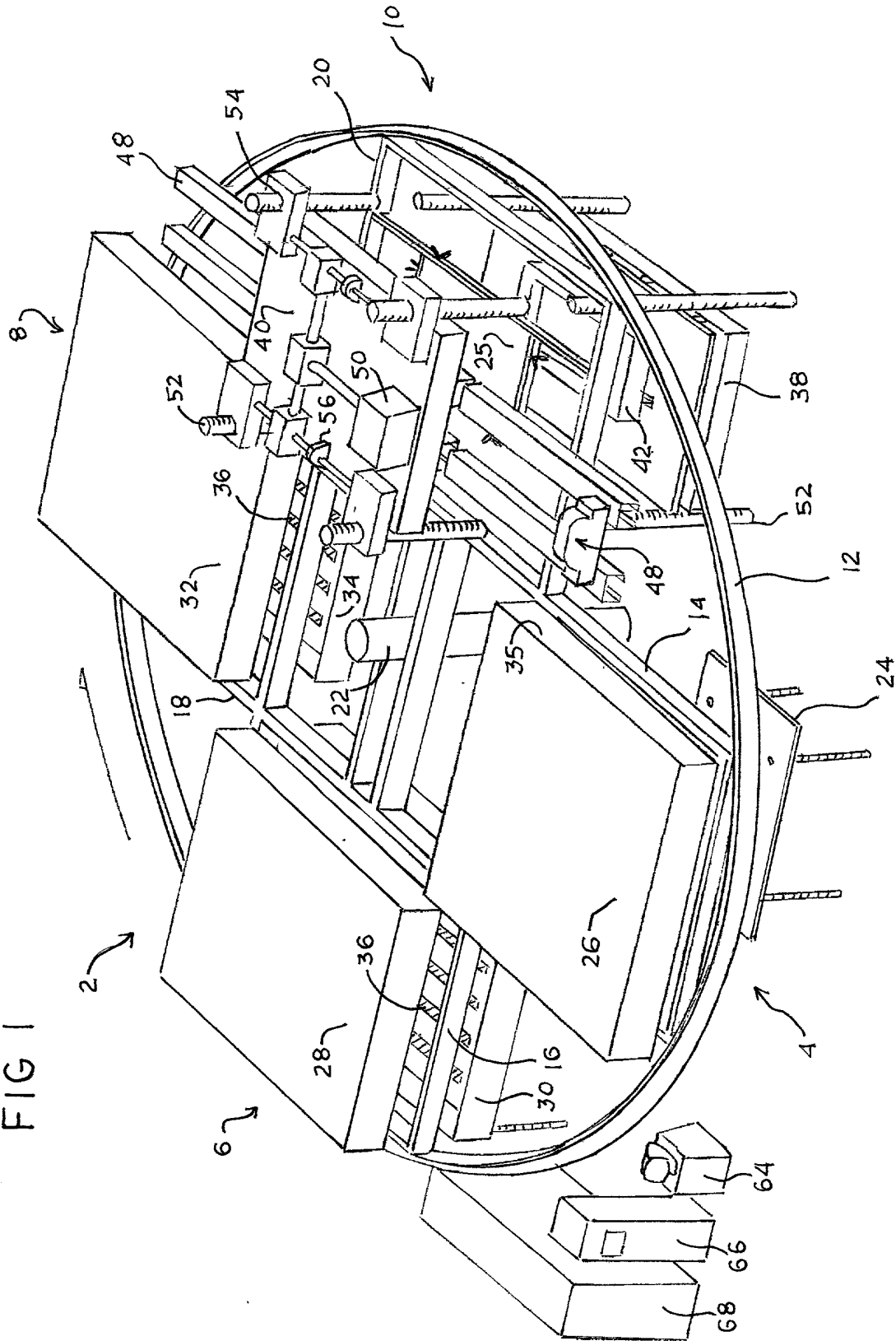


FIG. 2

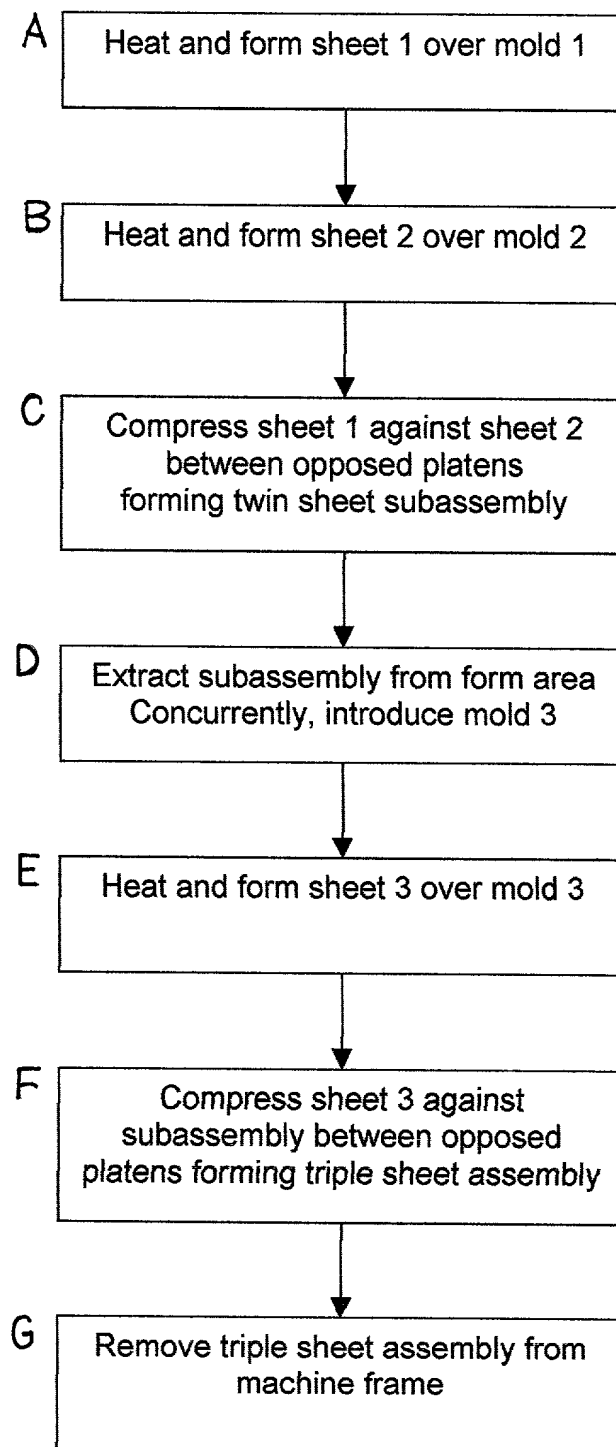


FIG 3

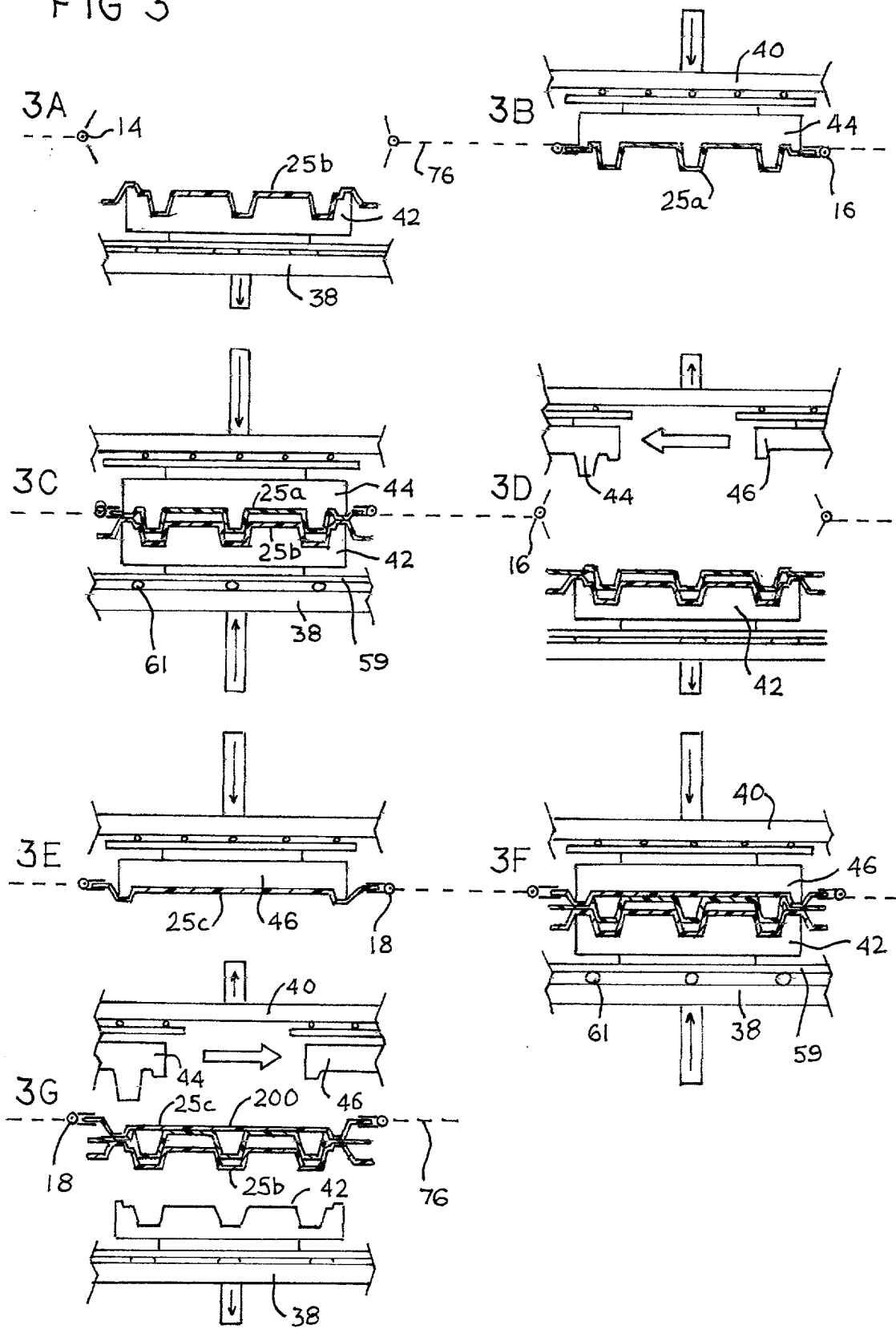
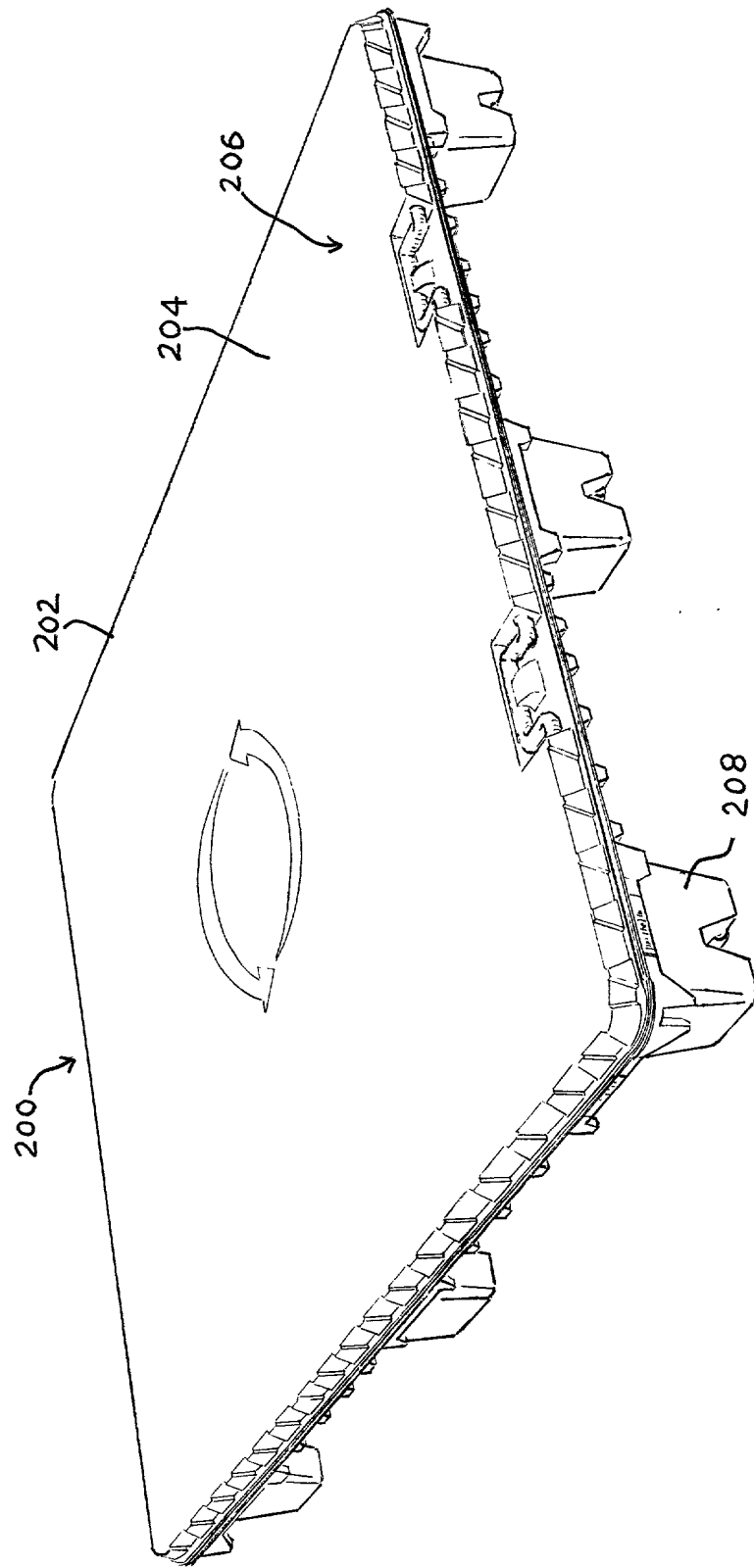


FIG 4



[illegible]

FIG 5

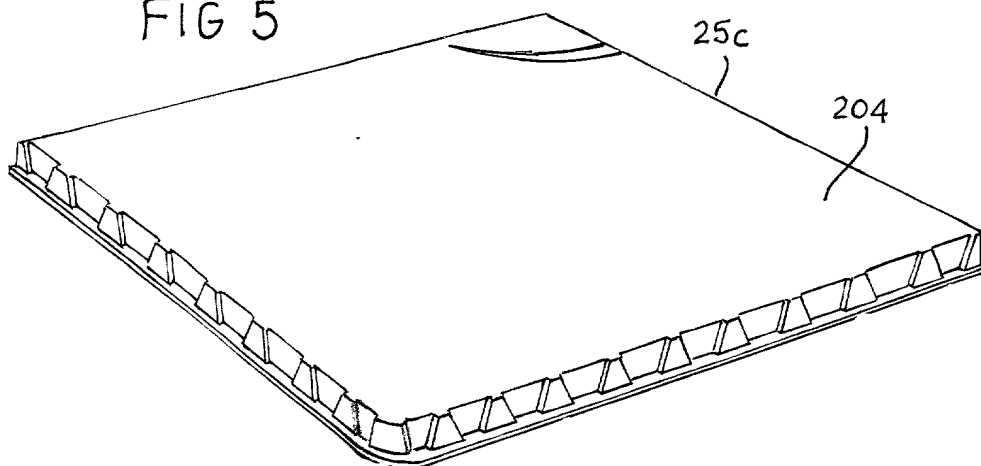


FIG 6

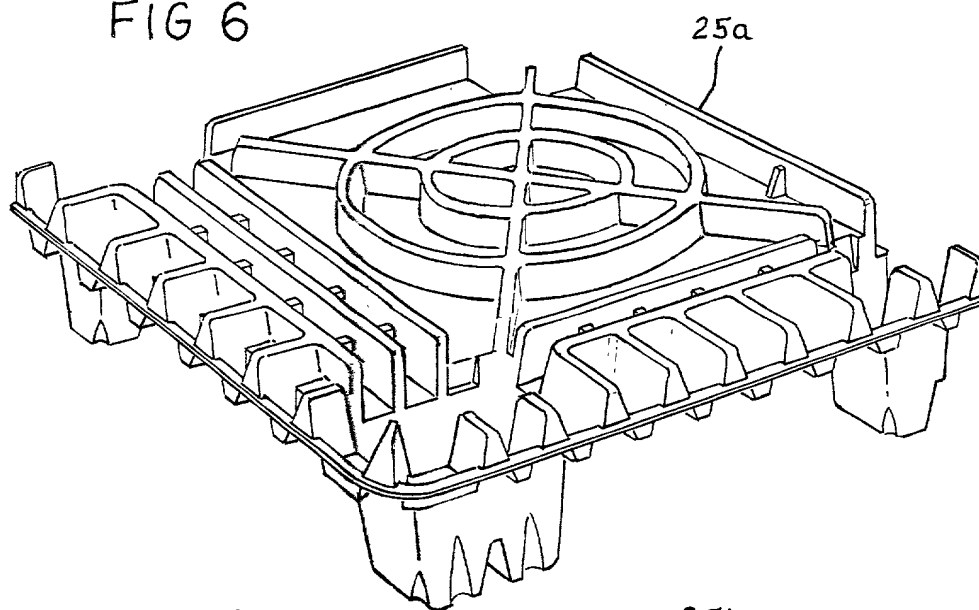


FIG 7

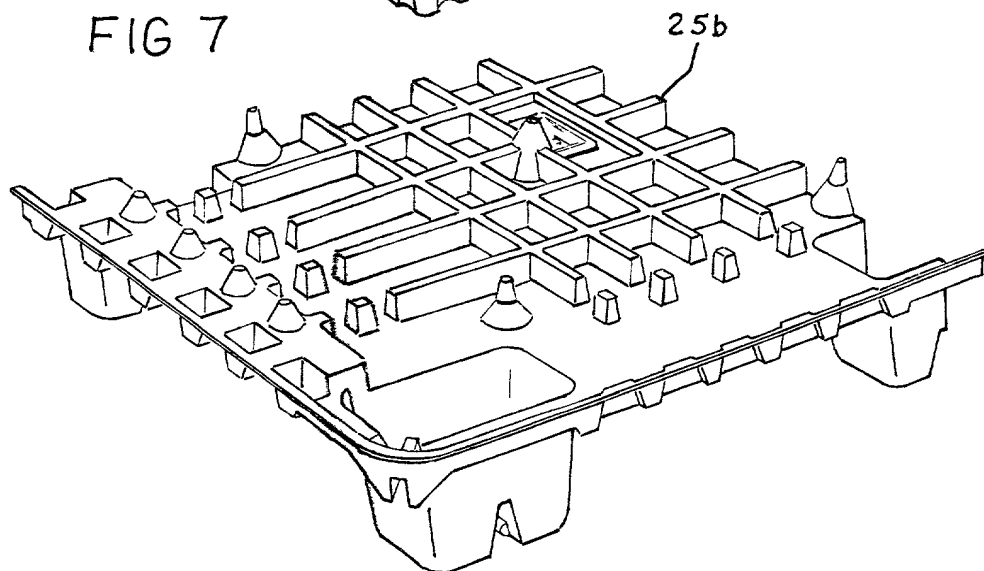


FIG. 8



FIG. 9



FIG. 10

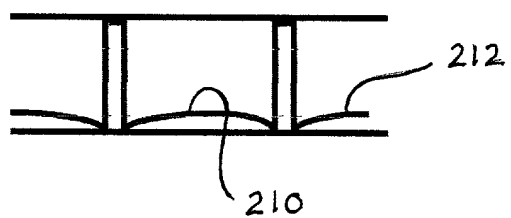


FIG. 11

FIG 11

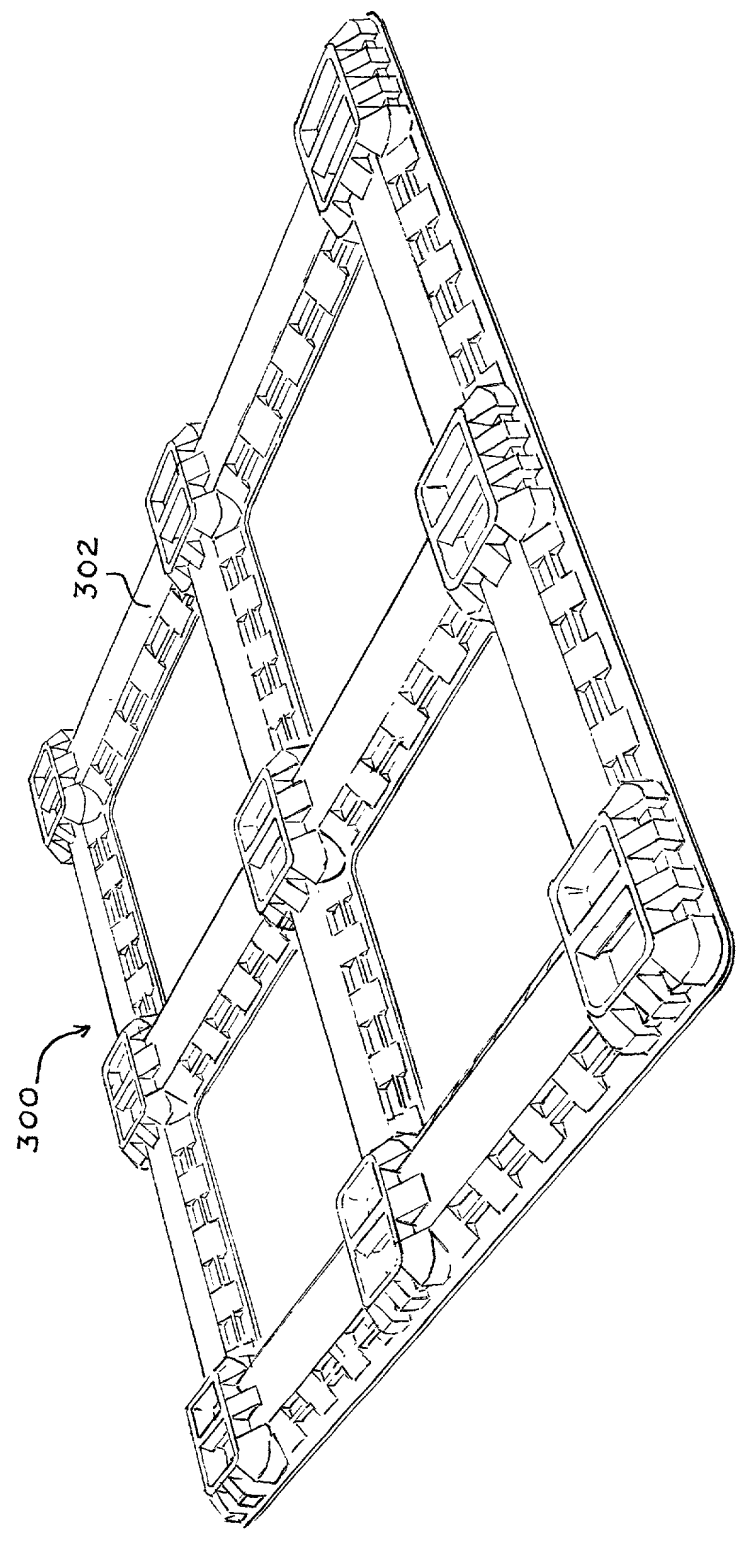


FIG 12

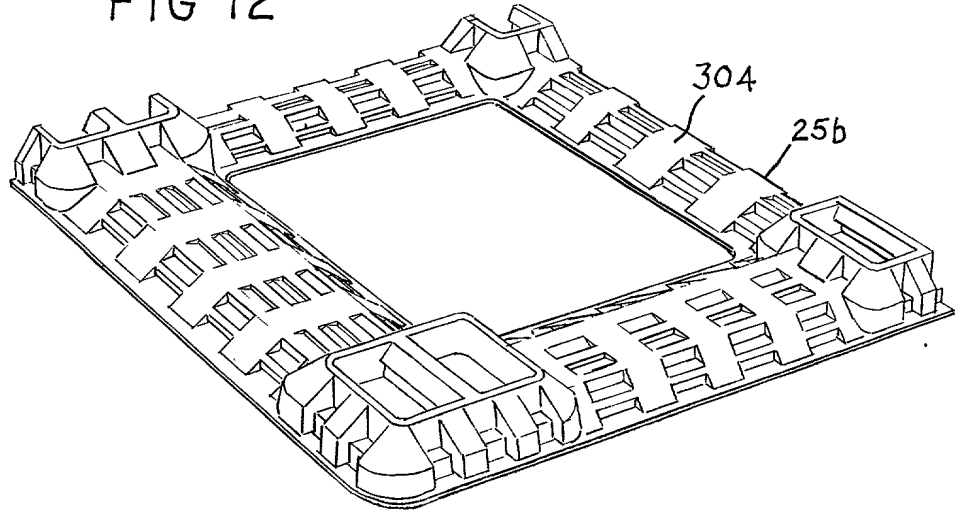


FIG 13

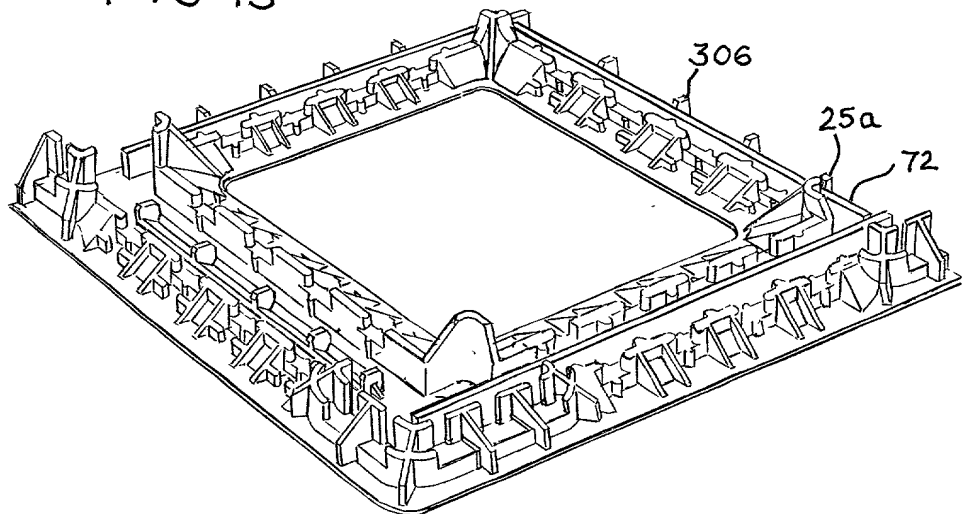


FIG 14

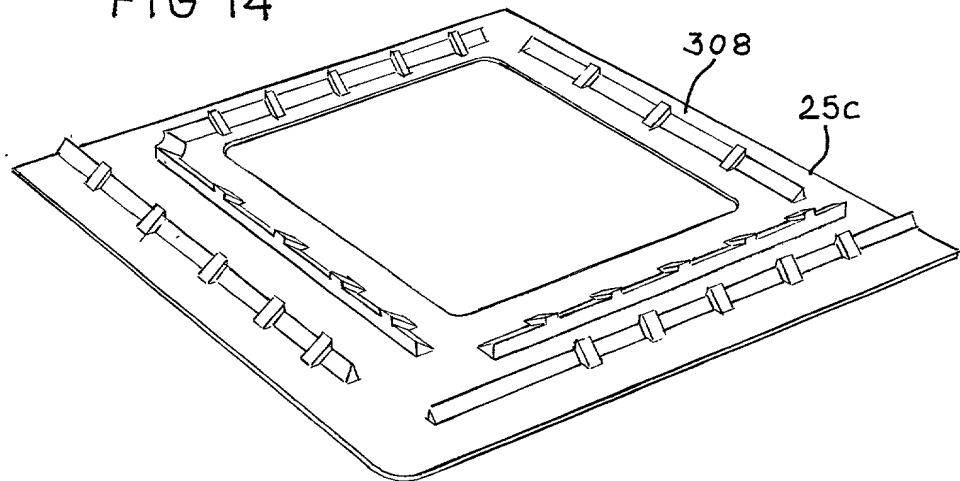
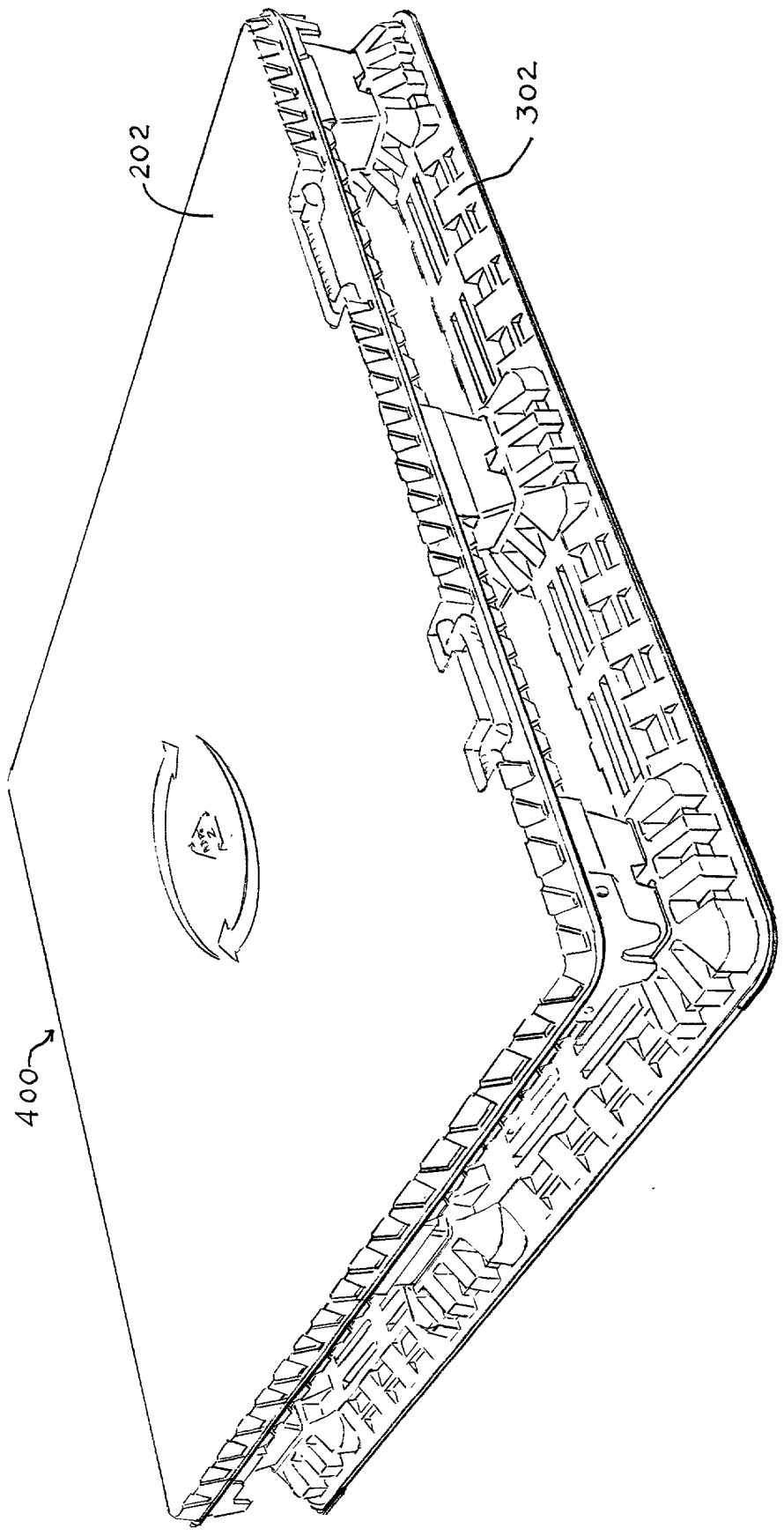




FIG 15



667

[illegible]

FIG 17

CHART 2- TIME EACH SHEET SPENDS IN EACH OVEN IN SECONDS

|         | OVEN 1 | OVEN 2 | OVEN 3 | TOTAL |
|---------|--------|--------|--------|-------|
| SHEET 7 | 3      | 27.5   | 32     | 62.5  |
| SHEET 8 | 16.5   | 32     | 20     | 68.5  |
| SHEET 9 | 21     | 20     | 27.5   | 68.5  |
| TOTAL   | 40.5   | 79.5   | 79.5   | 199.5 |

CHART 3 – AMOUNT OF HEAT ENERGY RECEIVED BY EACH SHEET IN EACH OVEN IN PERCENT

|         | OVEN 1 | OVEN 2 | OVEN 3 | TOTAL |
|---------|--------|--------|--------|-------|
| SHEET 7 | 5%     | 44%    | 51%    | 100%  |
| SHEET 8 | 24%    | 47%    | 29%    | 100%  |
| SHEET 9 | 31%    | 29%    | 40%    | 100%  |
| TOTAL   | 20%    | 40%    | 40%    | 100%  |

CHART 4 – REGULATED HEAT ENERGY PUTPUT FOR EACH SHEET

|               | OVEN 1 | OVEN 2 | OVEN 3 |
|---------------|--------|--------|--------|
| FIRST SHEET   | 40%    | 67%    | 78%    |
| SHECOND SHEET | 55%    | 71%    | 44%    |
| THIRD SHEET   | 70%    | 44%    | 61%    |

FIG 18

**Chart 5. Triple Sheet Controlled Heater Output**

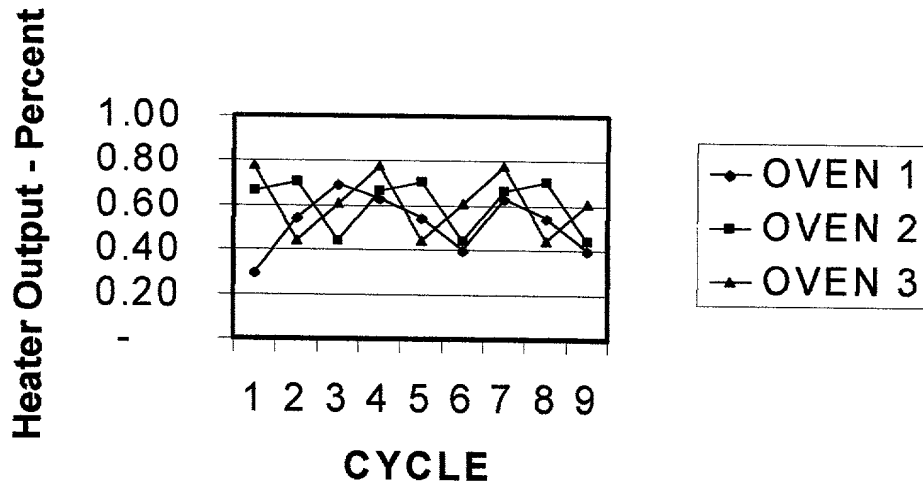


FIG 19

**Chart 6: Twin Sheet Constant Heater Output**

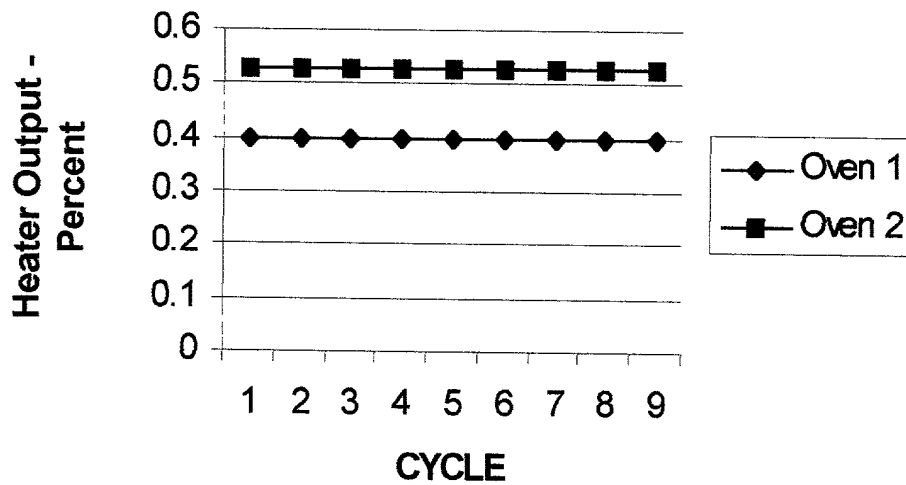






FIG 21A

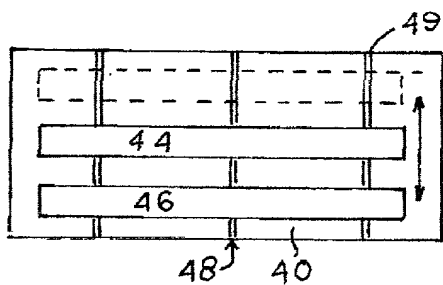


FIG 21B

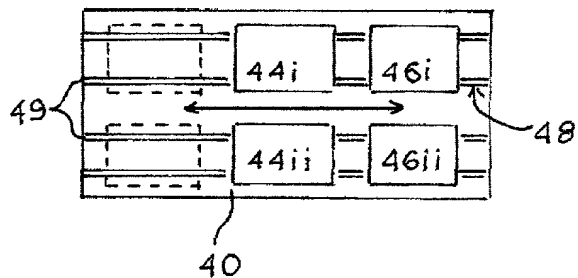


FIG 22A

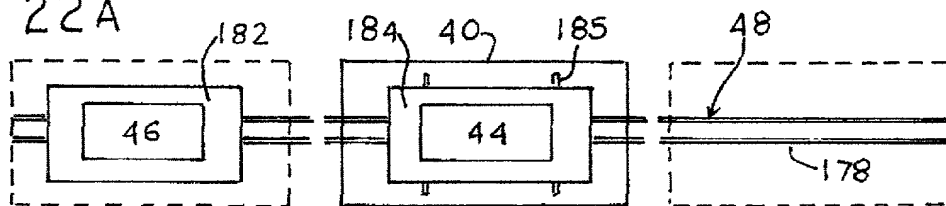


FIG 22B

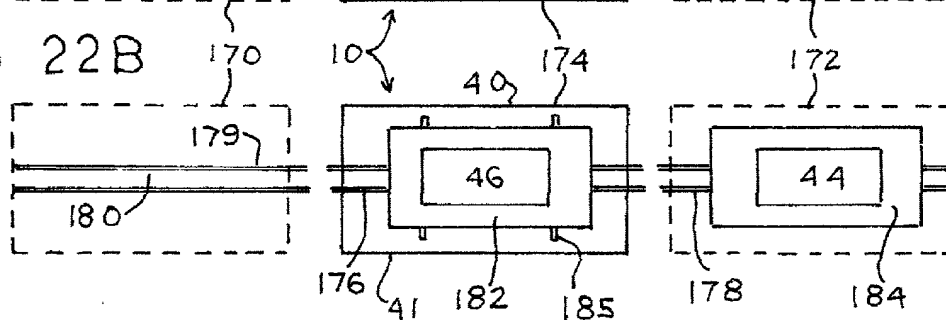


FIG 23

